Thursday, 13/11/2008 1:09:16 PM Late: Julie Dawson User: *: CU-DAR001 Dart Helicopters Services Customer Job Number : 43430 : 10292 **Estimate Number** P.O. Number S.O. No. : : 13/11/2008 This Issue Prsht Rev. : NC : MACHINED PARTS First Issue : // Type : 40461 **Previous Run** Written By Checked & Approved By Removed Manufacturing Comment : Est Rev: C Est Rev:D **Additional Product** Job Number: **Machine Or Operation:** Seq. #: 1.0 Comment: DOCUMENT CONTROL Photocopy bluefile and create labels per PPP D412-698-013CHG001 2.0 43430A Comment: Sub-Component HANDLE 4 x D3203-1 Batch 43430B Comment: Sub-Component DOUBLER ASSEMBLY (W 1 x D3220-041 Batch 43430C 4.0

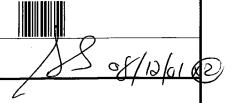
Process Sheet : DOOR HANDLE KIT **Drawing Name** : D412698013 **Part Number Drawing Number** : IIN D412-698 REVE : N/A Project Number : D **Drawing Revision** Material Each : 05/12/2008 Qty: 2 Um: **Due Date** 05-11-06 JLM change to rev D ECN 1104 08-01-28 DD Description: DOCUMENT CONTROL JUD 08.12.01 43430A DOUBLER ASSEMBLY DOUBLER ASSEMBLY DOUBLER



Comment: Sub-Component DOUBLER ASSEMBLY

1 x D3220-042 Batch 43430D

Comment: Sub-Component DOUBLER 2 x D3220-3 Batch



5.0

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W/O:			WO	RK ORDER CHANGE	ES				
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Part No	:	PAR #:	Fault Categ	jory:	NCR: Yes	No DQ	A:	Date: _	
	Res	solution:	Disposition	:	QA: N/C C	losed:		Date: _	
NCR:		,	WORK ORDE	R NON-CONFORMA	NCE (NC	R)			
		Description of NC		Corrective Action Section	on B	Verifi	cation	Approval	Approval
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NOTE: Date & initial all entries

Thursday, 13/11/2008 1:09:16 PM Date: User: Julie Dawson **Process Sheet** Drawing Name: DOOR HANDLE KIT Customer: CU-DAR001 Dart Helicopters Services Job Number: 43430 Part Number: D412698013 Job Number: Seq. #: Description: **Machine Or Operation:** PACKAGING RESOURCE #1 6.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit AN960JD416L Washer 7.0 8.0000 Each(s)/Unit Total: 16.0000 Each(s) Comment: Qty.: Pick: Packing Kit **Qty Part Number Description Batch** M109388. 8 AN960JD416L Washer MS21042L4 Nut 8.0 16.0000 Each(s) Comment: Qty.: 8.0000 Each(s)/Unit Total: Pick: Packing Kit **Qty Part Number Description Batch** M188145 8 MS21042L4 Nut (or -4) ___ MS24694S98 Screw s) M163176x3 M102728 x7 Comment: Qty.: 16.0000 Each(s)/Unit Total: 32.0000 Each(s) Pick: Packing Kit **Qty Part Number Description Batch** 16 MS24694-S98 Screw QC4 INSPECT 100% KITS FOR COMPLETENESS 10.0 Comment: INSPECT 100% KITS FOR COMPLETENESS PACKAGING RESOURCE #1 11.0 PACKAGING 1 Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-013 Location:_

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W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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NOTE: Date & initial all entries

Date:

Thursday, 13/11/2008 1:09:16 PM

User:

Julie Dawson

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOOR HANDLE KIT

Job Ñumber: 43430

Part Number: D412698013

Job Number:



Seq. #:

Machine Or Operation:

Description:

12.0

FINAL INSPECTION/W/O RELEASE

08/12/09

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



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W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:				

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE		Description of NC	Corrective Action Section B			Varidio edi e e				
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
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NOTE: Date & initial all entries